

HPGL: The Critical Variables Affecting Your Maximum Outflow Potential

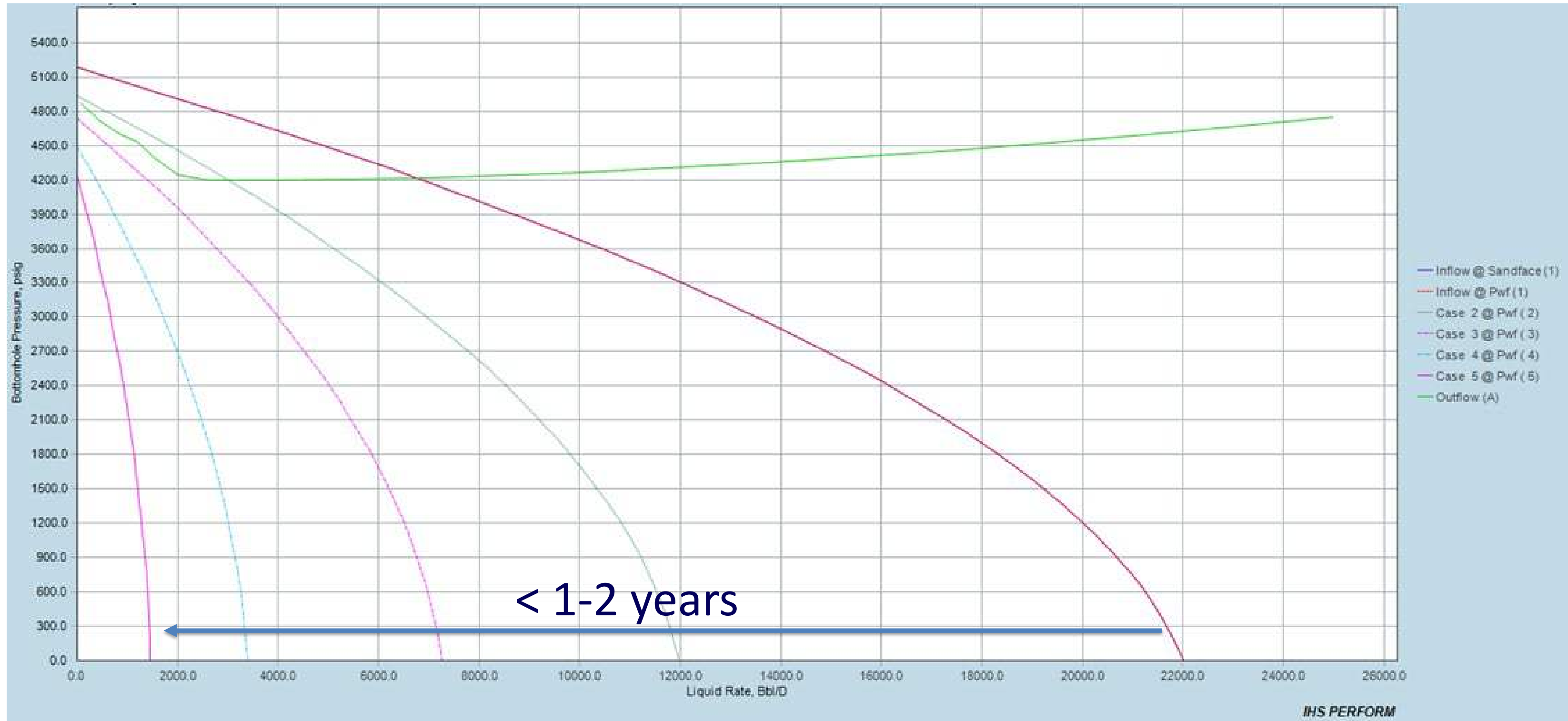
Victor Jordan – Estis Compression
ALRDC Gas Lift Workshop
June 20-23, 2022

Agenda

- Overview of gas lift methods being used today
- Overview of the critical variables affecting your outflow potential
- HPGL design case study and results
- Conclusions
- Discussion

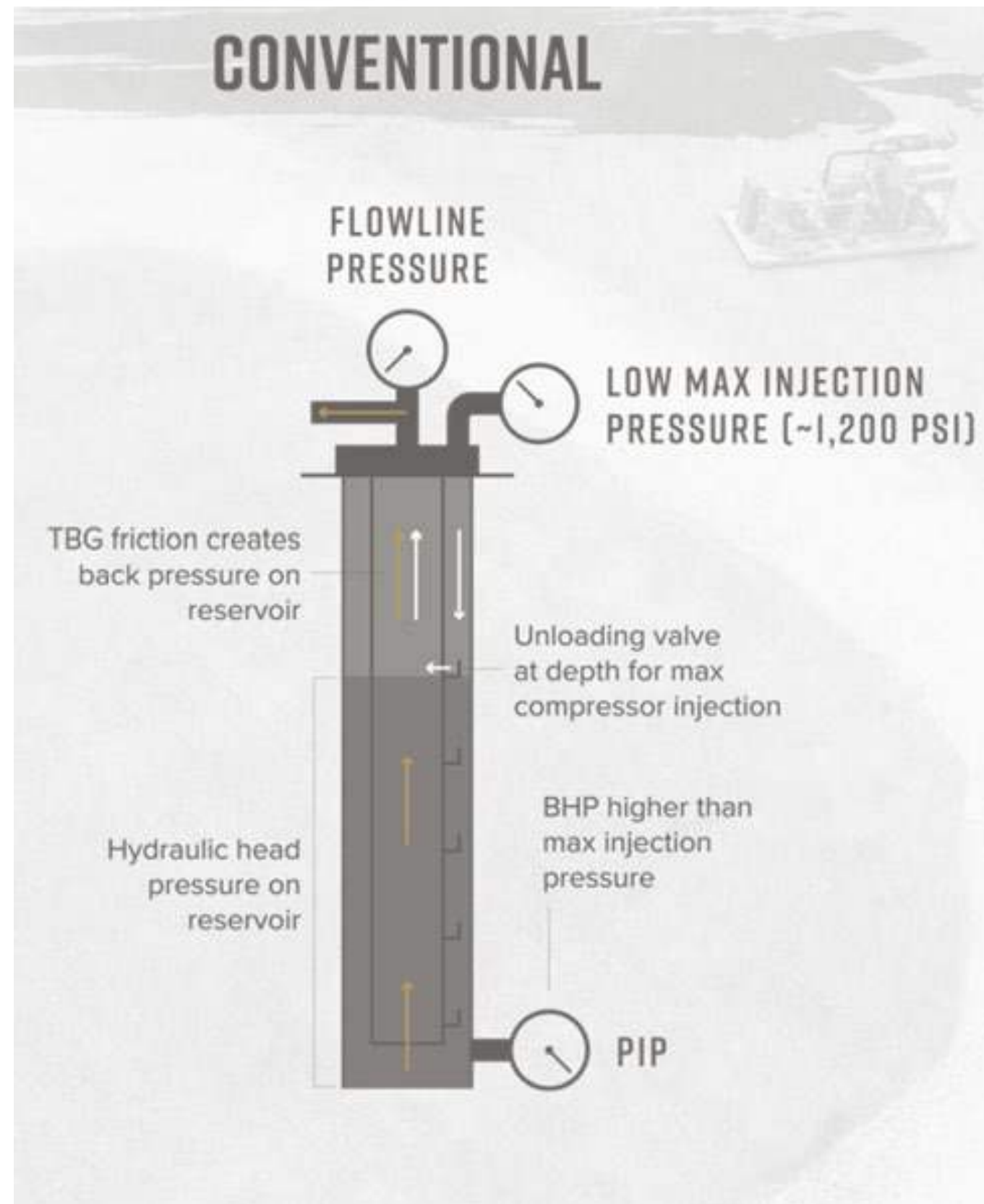


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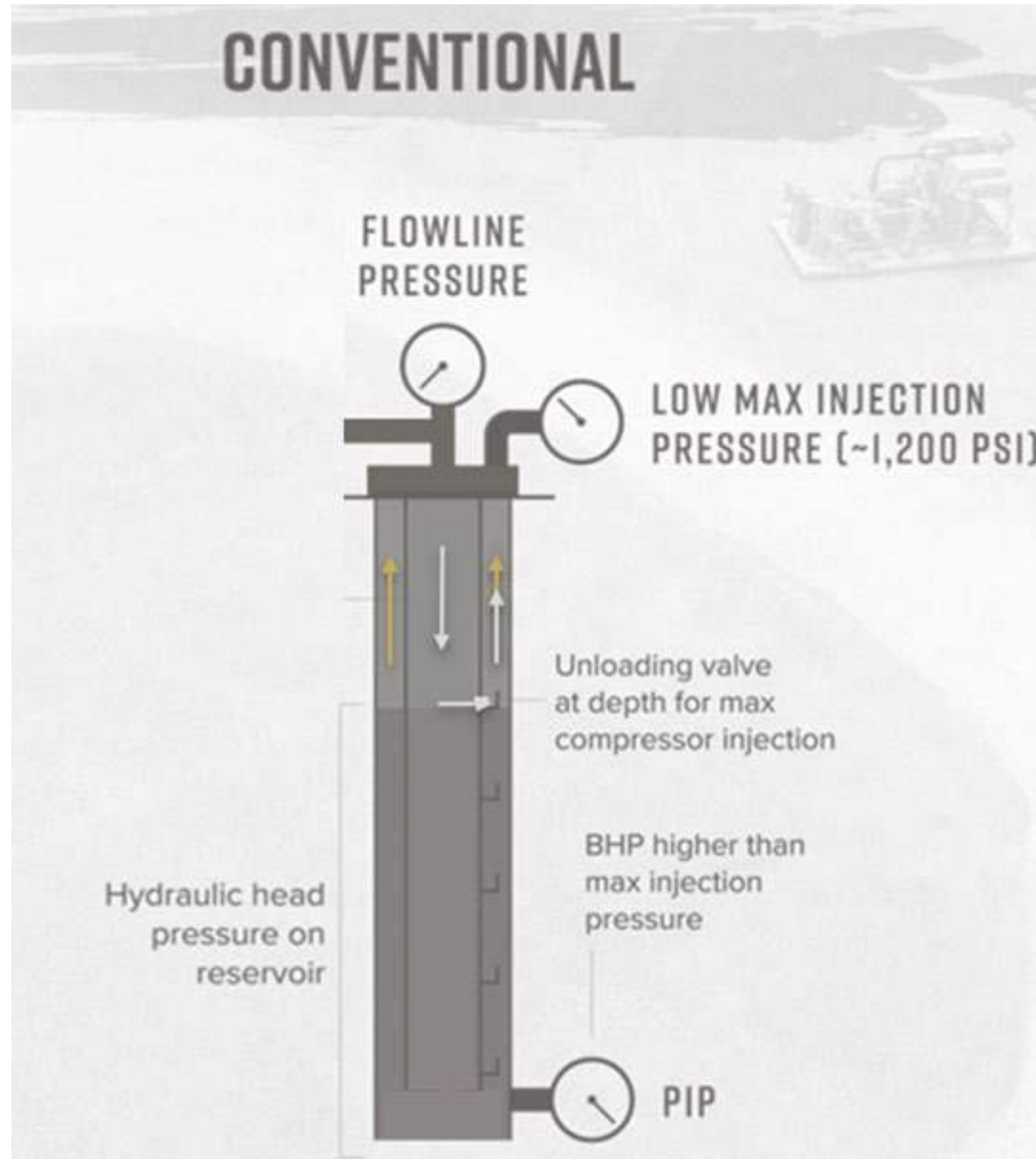
Tubing Flow

- Pros:
 - Excellent solids handling capabilities
 - Gas interference not an issue
 - Deviated wellbores not an issue
 - Flexible operating range
- Cons:
 - Susceptible to line pressure fluctuations
 - Maximum outflow limited by:
 - Hydraulics
 - Lift point
 - Injection Rate



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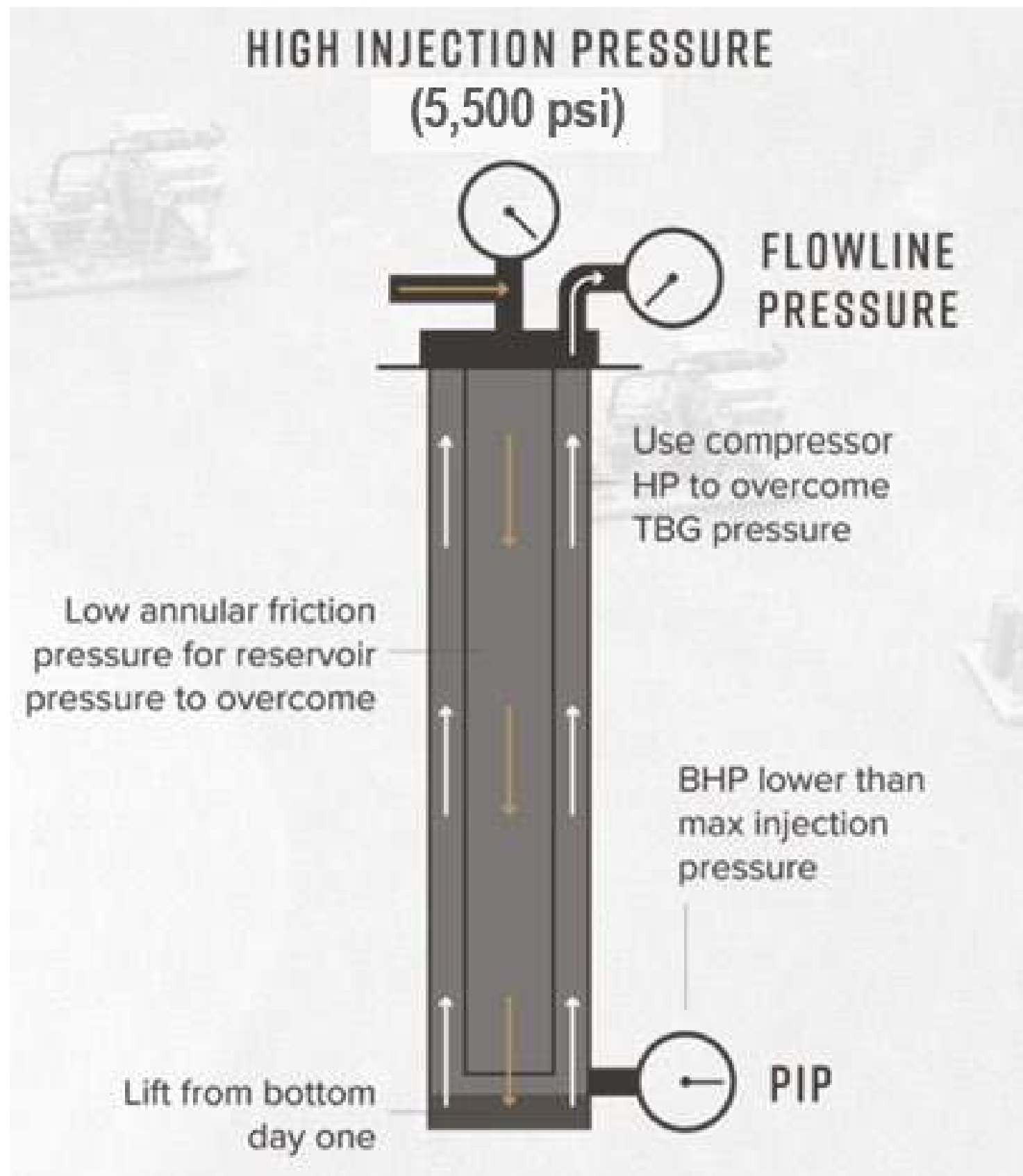
Annular Flow



- Pros:
 - Excellent solids handling capabilities
 - Gas interference not an issue
 - Deviated wellbores not an issue
 - Flexible operating range
- Cons:
 - Susceptible to line pressure fluctuations
 - Maximum outflow limited by:
 - Hydraulics
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HPGL

- Pros:
 - Excellent solids handling capabilities
 - Gas interference not an issue
 - Deviated wellbores not an issue
 - Flexible operating range
 - Complete control over drawdown
- Cons:
 - Susceptible to line pressure fluctuations

The Critical Variables

- Injection Rate
 - Unloading Phase
 - Critical Velocity Phase
- Flowing Wellhead Pressure
- Cross Sectional Flow Area
- Lift Point

Design Exercise

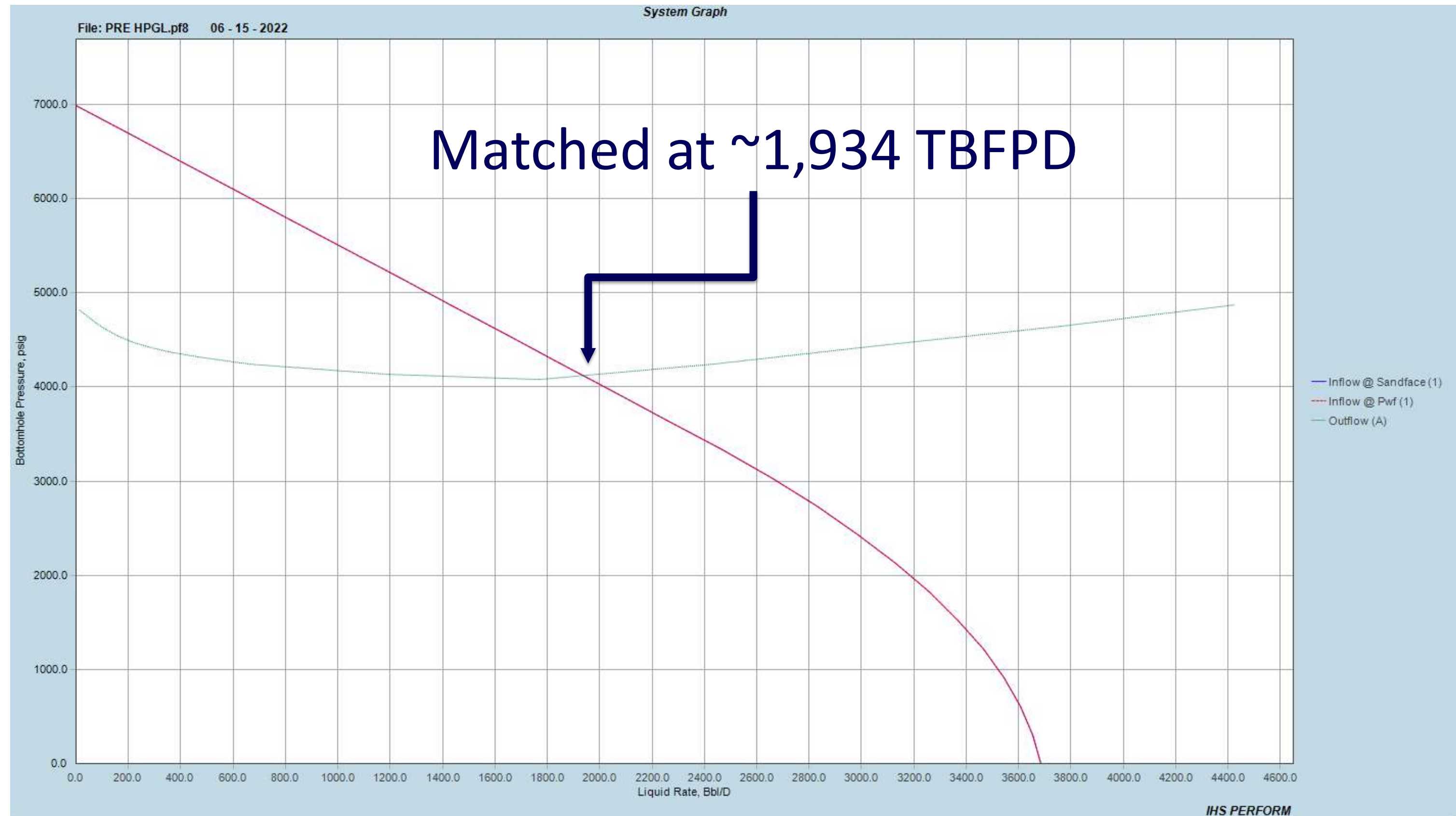
- Area: Delaware Basin
- Scope: Maximize Production
- Reservoir Pressure = 7000 psig
- Reservoir Temp. = 175 deg F
- Oil API = 45
- SG Gas = 0.77
- WC = 76%
- Water SG = 1.02
- Flowing Wellhead Pressure = 225 psig
- Producing GLR = 289 scf/bbl
- Total Fluid Per Day (TFPD) = 1,934
- Casing: 5-1/2" 23# set at 22,000 MD (11,850' TVD)
- Tubing: 2-7/8" 6.5# set at 11,200 MD (11,175' TVD)
- Free flowing up tubing

Design Process

1. Perform base case history match by:
 - a. If FBHP data available, match hydraulic correlation (Hagedorn & Brown, Ansari, Beggs & Brill, etc)
 - b. If FBHP not present, use Hagedorn & Brown to match FBHP
2. Run sensitivities for each critical variable
 - a. Lift point
 - b. Cross section flow area
 - c. Injection rate
 - d. Flowing wellhead pressure
3. Put it all together to demonstrate maximum outflow potential



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Step 1: Compare lift point depth based on compressor max allowable discharge pressure (MADP) using the following equation

$$D_v = \frac{P_{ko} - P_{wh}}{gls}$$

Source: PEH Vol. III

where:

D_v = top valve depth (ft)

P_{ko} = surface kick off
pressure (psig)

P_{ku} = surface pressure
(psig)

gls = static kill fluid
gradient (psi/ft)

Standard MADP = 1200 psig

$$Dv = \frac{1,200 - 225}{0.433 * 1.02}$$

$$Dv = 2,207' \text{ TVD}$$

HPGL MADP = 5,500 psig

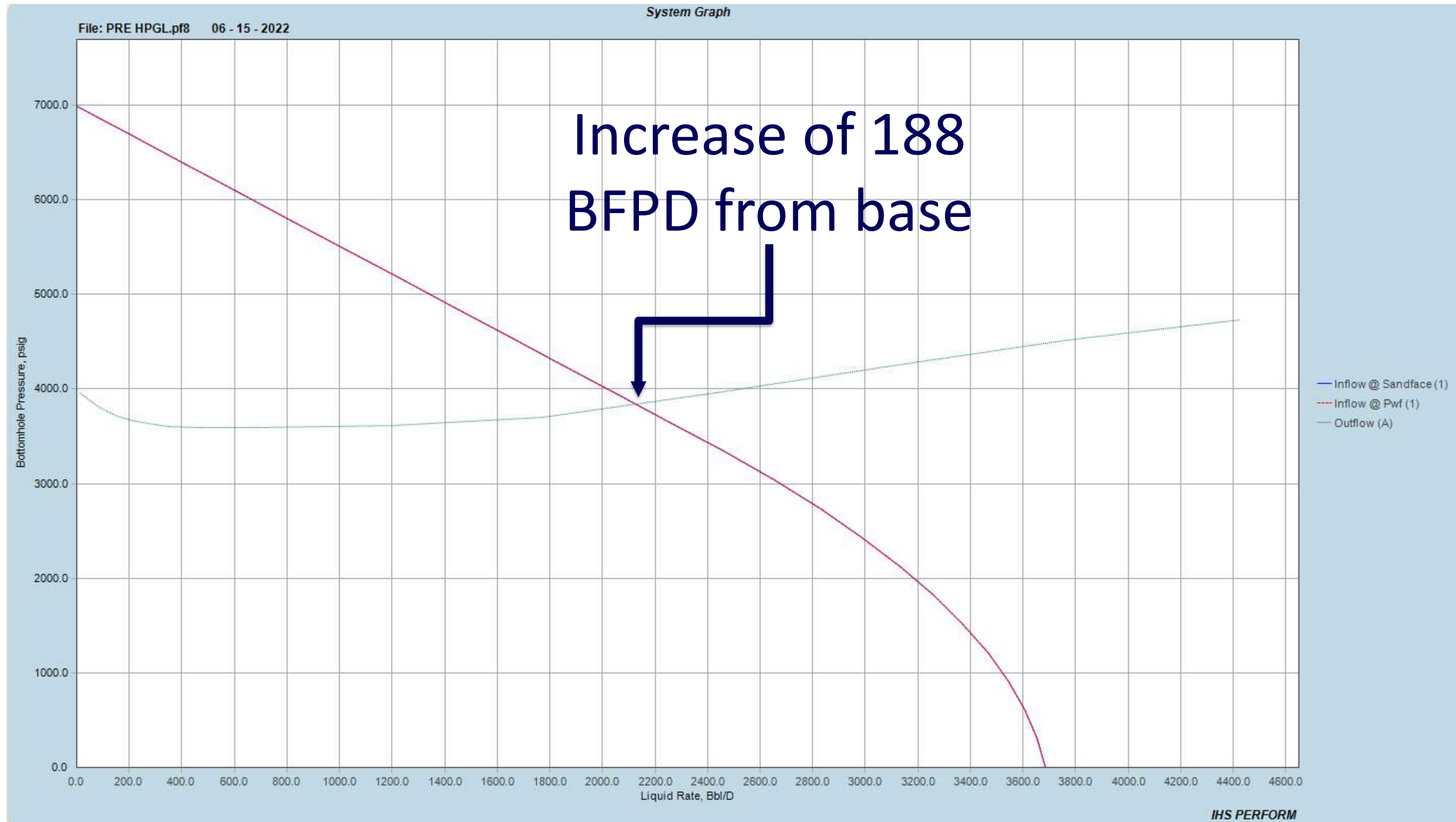
$$Dv = \frac{5500 - 225}{0.433 * 1.02}$$

$$Dv = 11,943' \text{ TVD}$$

Initial injection rate = 600 mcf/d

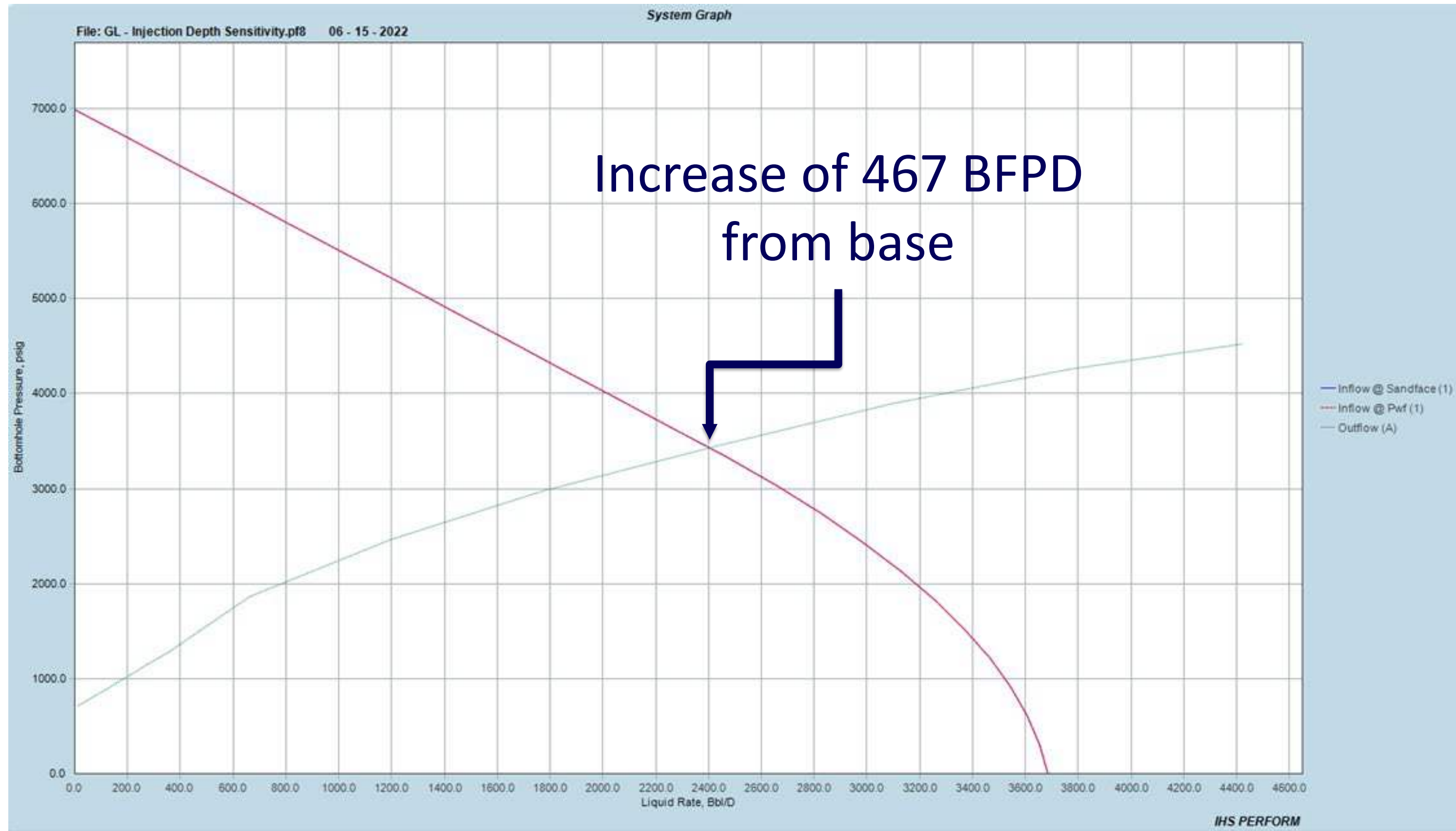


Standard Compression





HPGL Compression



Step 2: Compare varying cross sectional flow areas

$$P_1^2 - P_2^2 =$$

Simplified
(Source: *Well Engineering*)

| Flow Path | Equiv. ID (in) | Area (in ²) |
|-----------------------------|----------------|-------------------------|
| 2-3/8" 4.7# Tubing | 1.995 | 3.13 |
| 2-7/8" 6.5# Tubing | 2.441 | 4.68 |
| 3-1/2" 9.3# Tubing | 2.992 | 7.03 |
| 2-7/8" x 5-1/2" 20# Annulus | 3.816 | 11.44 |
| 2-3/8" x 5-1/2" 20# Annulus | 4.146 | 13.50 |
| 1-5/8" x 5-1/2" 20# Annulus | 4.493 | 15.85 |
| 1-1/4" x 5-1/2" 20# Annulus | 4.612 | 16.71 |

$$Q^2 (SG)$$

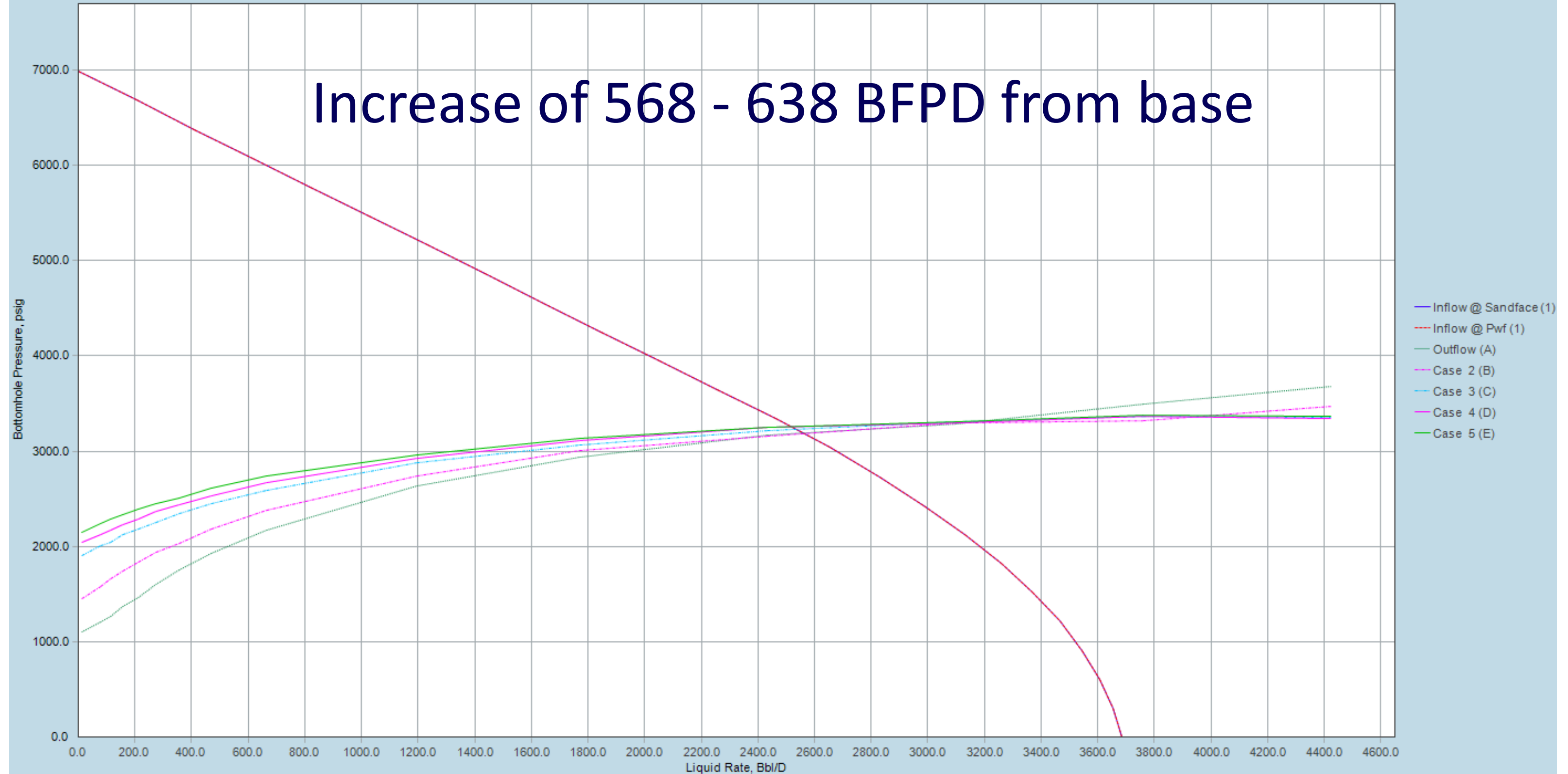
id Flow
n
e III)



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System Graph

File: GL - Injection Depth Sensitivity.pf8 06 - 15 - 2022



SENSITIVITY ANALYSIS

Tubing OD (in)

-----Case (1) 2.8750 (2) 2.3750 (3) 1.7500 (4) 1.5000 (5) 1.2500

IHS PERFORM

Step 3: Compare varying injection rates

$$P_1^2 - P_2^2 = 25.2 \frac{Q^2 f Z T S L}{d^5}$$

Simplified Gas Equation
(Source: PEH Volume III)

Typical Gas SG of 0.7 to
0.9

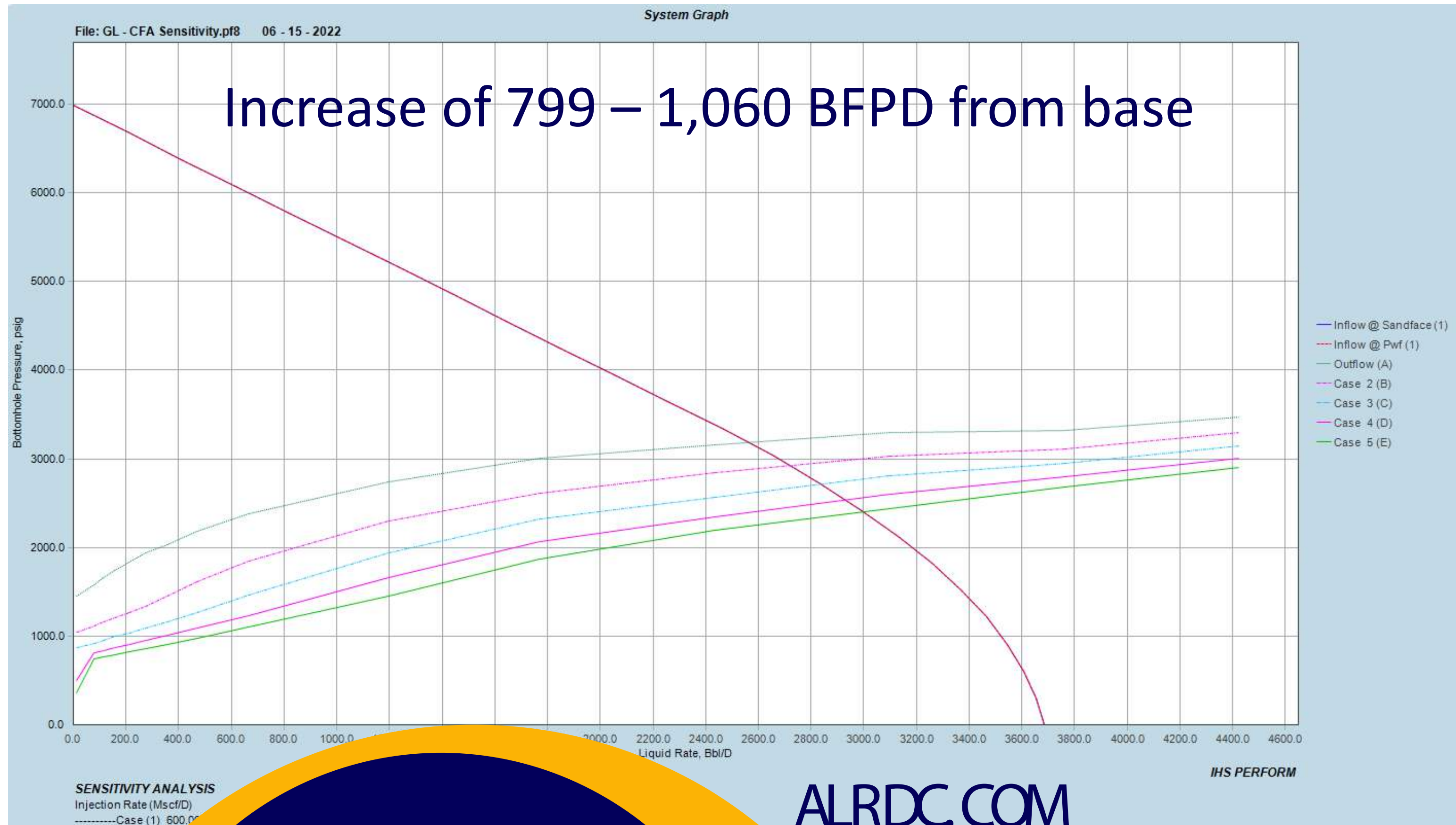
$$\Delta_P = \frac{(11.5 \times 10^6) f L Q^2 (SG)}{d^5}$$

Pressure Drop for Liquid Flow
General Equation
(Source: PEH Volume III)

Typical H2O SG of 1.02
to 1.1



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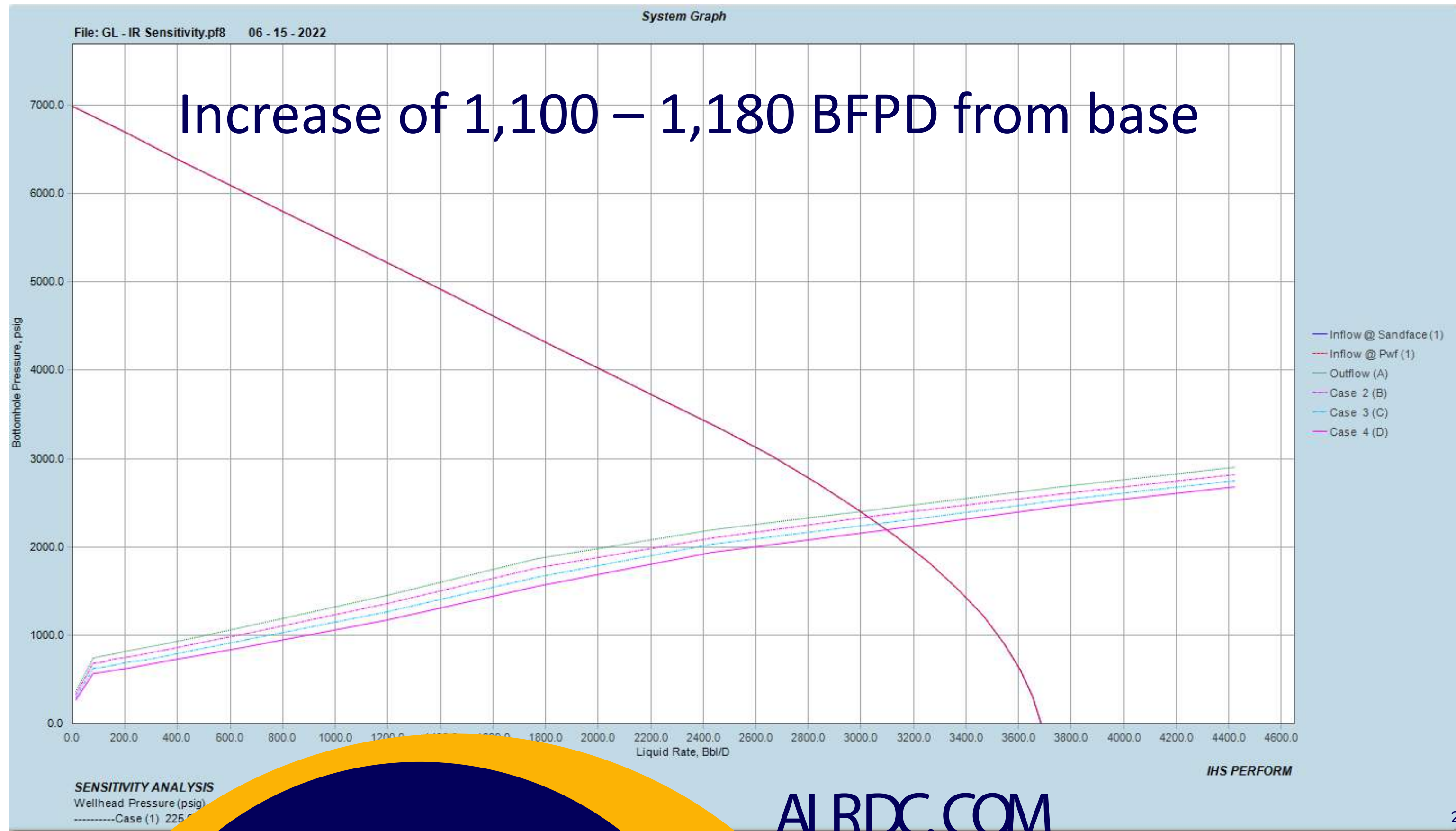


Step 4: Compare varying FWHP

- Gas Lift is a naturally flowing Process
- Common choke points
 - WH valves/chokes
 - Flowback iron/equipment
 - Facility operating pressure
 - Orifice valves



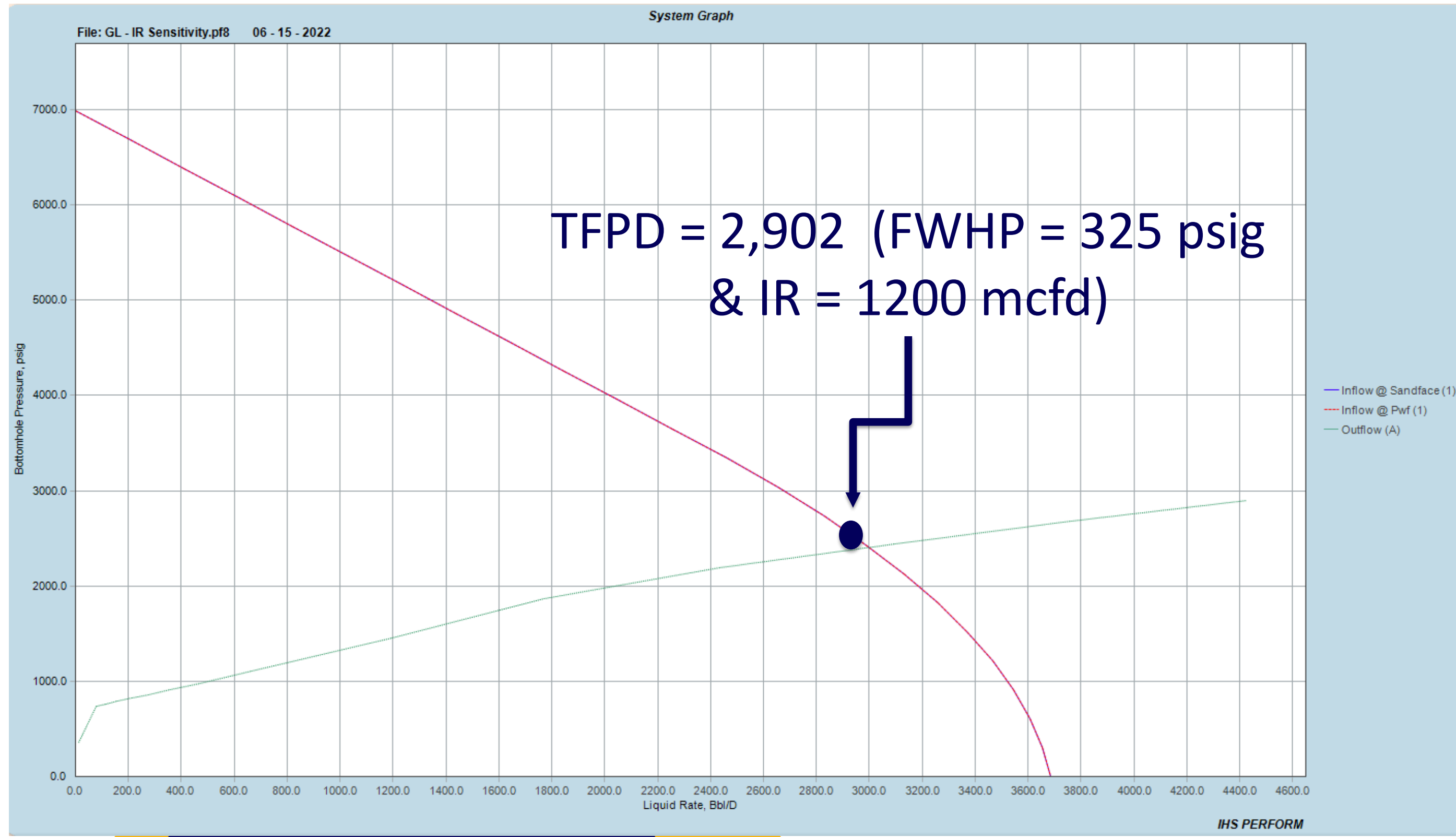
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Step 5: Putting it all together

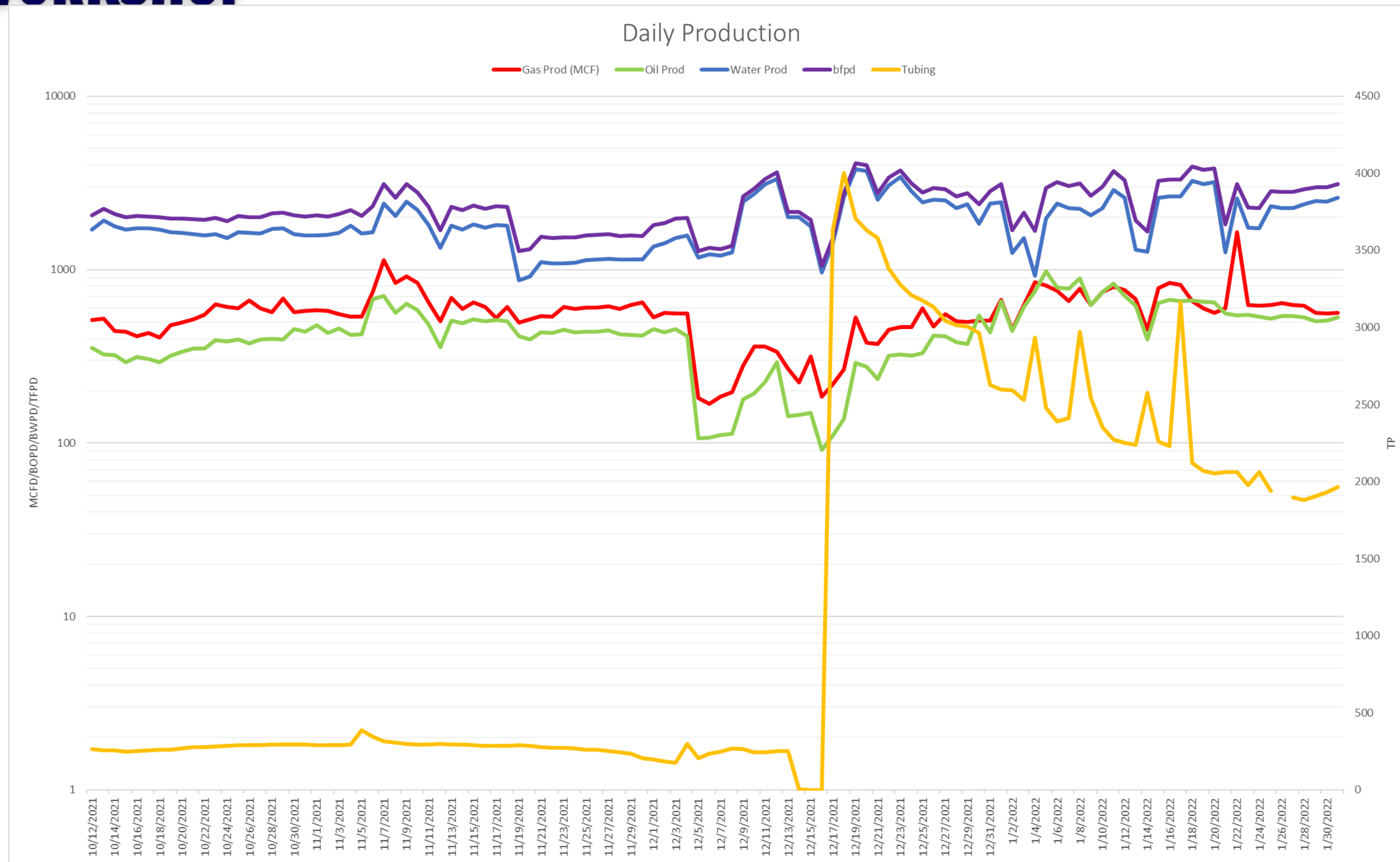
| Putting It All Together | | | |
|----------------------------------------------|-------------------------------|---------------|--------------------|
| Case | Action | TBFPD | Inc. Uplift (BFPD) |
| Base | Free Flowing up 2-7/8" tbg | 1,937 | |
| Inj. Depth | HPGL. Inj. Depth @ 11,580' MD | 2,401 | 464 |
| CFA | AGL with inj. down 2-3/8" tbg | 2,511 | 110 |
| Inj. Rate | Increase inj. Rate | 2,997 | 486 |
| FWPH | Decrease FWHP | 3,037 - 3,087 | 40 - 100 |
| Total Uplift Potential Relative to Base Case | | | 1,100 - 1,180 |

Step 5: Putting it all together





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Conclusions

- Understanding the effect each critical variable has on your outflow potential is critical to maximizing production.
- The model demonstrated significant uplift potential by installing HPGL.
- HPGL gives you complete control over your drawdown potential, you just have to do your homework.
- Operator saw an uplift of 968 BFPD (~50% increase in TFPD)

**Thanks to ALRDC for allowing us to present:
HPGL - The Critical Variables Affecting your
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